

Available Online at http://www.recentscientific.com

CODEN: IJRSFP (USA)

International Journal of Recent Scientific Research Vol. 9, Issue, 10(B), pp. 29204-29209, October 2018

Review Article

International Journal of Recent Scientific Re*r*earch

DOI: 10.24327/IJRSR

ALMANDINE GEMSTONE - A REVIEW

Nazia Sultana* and Sankara Pitchaiah Podila

Department of Geology, Acharya Nagarjuna University, Nagarjuna Nagar, Guntur -522510, Andhra Pradesh, India

DOI: http://dx.doi.org/10.24327/ijrsr.2018.0910.2812

ARTICLE INFO

ABSTRACT

Article History: Received 10th July, 2018 Received in revised form 2nd August, 2018 Accepted 26th September, 2018 Published online 28th October, 2018

Key Words:

Almandine gemstone, poor woman's gemstone, jewellery, physical, optical, chemical properties

Almandine garnet is ferrous iron end member of garnet group minerals. It is useful in making jewellery, sand blasting, glass polishing and as good abrasive. In addition, to the common physical and optical properties, some of the almandine garnets possess asterism, color zoning and alexandrite like effect. Its occurrence has reported from few countries only-India, Brazil, Canada, European Countries (Italy, Greece, Romania, Close to Paris, Yugoslavia), Hungary, Iran, S. Africa, Sri Lanka, UAE and USA. Chemical analysis has taken from literature and major oxides variations observed. From this, it is concluded that high concentration of SiO₂ present in Kothagudem (India) and Mozambique (S. Africa), Al₂O₃ in Mozambique and FeO in Chhattisgarh (India) and Garibpet samples. Island of Chios (Greece) and Val Codera (Italy) samples show high concentrations of MnO and MgO from Mozambique and S. Madagascar (S. Africa). CaO is high in Asakapalli area of Andhra Pradesh, India. As Almandine garnet is useful in many ways exploration for new deposits shall be carried out.

Copyright © **Nazia Sultana** *et al*, **2018**, this is an open-access article distributed under the terms of the Creative Commons Attribution License, which permits unrestricted use, distribution and reproduction in any medium, provided the original work is properly cited.

INTRODUCTION

The name garnet comes from the Latin granum, "grain", or granatus, "seed", because the majority is very tiny. Garnets are silicate minerals (Nesosilicates) and all species possess similar physical properties and crystal forms, but differ in chemical composition. All the minerals crystallize in the hexoctahedral class of the Isometric System and show Dodecahedra /Trapezohedra crystal habit (Figure 1).



Fig 1 Almandine garnet crystal (Source: https://en.wikipedia.org)

The basic silicate structure unit is a SiO_4 group. The general chemical formula is $A_3 B_2 (Si O_4)_3$.

Members of the Garnet group and their chemical composition are as follows;

Almandine	Fe ₃ Al ₂ (Si O ₄) ₃
Andradite	$Ca_3 (Fe^{+3}, Ti)_2 (Si O_4)_3$
Grossular	$Ca_3 Al_2 (Si O_4)_3$
Pyrope	Mg ₃ Al ₂ (Si O ₄) ₃
Spessartine	$Mn_3 Al_2 (SiO_4)_3$
Uvarovite	$Ca_3 Cr_2 (SiO_4)_3$

USES

Garnets are useful in many ways (https://www.Minerals-.net) (https://en.Wikip edia.org). Some of the uses are explained here.

- Red Garnet gemstones (Almandine and Pyrope) are very affordable and faceted into all types of jewelry, including necklaces, rings, bracelets, and earrings.
- Round cabochons of red garnet are also popular and used in rings and bracelets Garnet sand is a good abrasive, and a common replacement for silica sand in sand blasting.

*Corresponding author: Nazia Sultana

Department of Geology, Acharya Nagarjuna University, Nagarjuna Nagar, Guntur -522510, Andhra Pradesh, India

- Mixed with very high pressure water, garnet is used to • cut steel and other materials in water jets.
- Garnet sand is also used for water filtration media.
- The remaining garnet pieces that are finer than 200 mesh (74 micrometers) are used for glass polishing and lapping.

Keeping the various uses of Almandine Garnet in view the present study is aimed at reviewing its distribution and chemical analyses.

Almandine Garnet

Almandine (Fe₃ Al₂ (Si O₄)₃), is the commonest ferrous endmember molecule in the garnet group and generally contain appreciable amounts of the Pyrope and Spessartine molecules. Which are the main constituents of the Earth's crust, upper mantle and transition zone. The physical and optical properties of Almandine garnet are shown in Table 1.

 Table 1 Physical and Optical Properties of Almandine Garnet

Physical Property	Almandine Properties	Optical Property	Almandine Properties
Color	Purplish Red	Refractive Index	1.790 (+/030)
Crystal System	Cube	Pleochroism	None
Crystal Habit	Dodecahedra/ Trapezohedra	Ultraviolet Fluorescence	Inert
Fracture	Conchoidal	Transparency	Transparent to Translucent
Cleavage	None	Birefringence	0.000
Hardness	7-7.5	Dispersion	Weak
Specific Gravity	4.05 (+.25,12)	SR/DR/AGG	SR (ADR)
Streak	White	Phenomena	Asterism 4 and 6 ray, Alexandrite like effect
Luster	Greasy to vitreous	Inclusions	Silk, Crystals, Rutile needles, Zircon hallow
Morphol-ogy	Radial Cracks and voids	Zoning	Color and growth zoning

Distribution

Almandine garnets are reported from India, Brazil, Canada, European Countries (Italy, Greece, Romania, Close to Paris, Yugoslavia), Hungary, Iran, S. Africa, Sri Lanka United Arab Emirates and United States. Researchers studied various properties like Physical, Optical and Chemical and their studies are briefly presented (Table 2).

Table 2 Studies on Almandine Garnet from various Countries

Area and Authors	Work done
India	
Putrela, Krishna Dt., Andhra Pradesh	Studying physical, optical and
Unpublished (Nazia sultana and P Sankara	a chemical properties
Pitchaiah)	
Garibpet, Telangana state	Observed Inclusions and explained
Gilg <i>et al.</i> , (2018)	origin
Asakapalli Village, Visakha-patnam Dt.,	Proved that chemical analysis can
Andhra Pradesh	be done at any specific point of
Venkateswarulu et al., (2012)	mineral
Sukhda tuff, Chhattisgarh	Identified almonding minaral
Sarbani et al., (2008)	Identified annandifie mineral
Southern Karala	Studied morphology of detrital
Nandakumar and Suresh (1997)	garnet grains and interpreted their
Nahuakumai anu Suresh (1997)	origin.
Khammam Dt., Andhra Pradesh	Studied dielectric properties
Krishna Kumar et al., (1992)	Studied dielectric properties
Brazil	Reported Color zoning, color
Tocantins	changing and Alexandrite like
Krambrock et al., (2013)	effect
Canada	Defined the textural groups based

Nova Scotia Allan and Clarke (1981) **European Countries** Val Codera, Italy Diella et al., (2018) Island of Chios, Greece, Mitropoulos et al., (1999) Apahida, Romania Bugoi et al., (2016) Saint-Denis Basilica, Close to Paris Calligaro et al., (2002) Slovenia, Yugoslavia Smit et al., (2014) Hungary Bihar County Eszter and Zsolt, (2011) Iran Sanandaj Sirjan Sepahi (2007) Dehsalm Complex Masoudi et al., (2006) S. Africa Chimoio, Mozambique Sangsawong et al., (2016) South Madagascar Martelat et al., (2012) Bekily in Madagascar Schmetzer et al., (2009)

Lindy, Tanzania. Elizabeth (2008) Umba valley, Tanzania Simmons and Falster (2007)

Roberts victors kimberlite pipe Bridget and Bass (1989)

Sri Lanka Island of Sri Lanka Perera L.R.K (1984) **United Arab Emirates** Oman Mountains. Anke et al., (1993) **United States** Franklin County, Massachusetts Eric (2016) Province of western North Carolina Jason et al., (2013) Wrangell Alaska Bull et al., (2012) Emerald Creek, Idaho Maxime et al., (2005) North Carolina Michael (1984)

on crystal size, shape, inclusions and explained origin Observed 3D distribution shape of inclusions and distribution of voids and cracks Origin of almandine-spessartine garnets Based on the inclusions interpreted the origin Studied inclusions and identified five types of garnets Analysed and compared with India and Sri Lanka garnets Identified the mineral and explained origin Morphological and chemical studies Growth zoning Based on optical and chemi- cal properties identified Pyropealmandine garnet Studied P-T condition of garnet plasticity Found that the ratio spessartine is the key feature to understand color changes Identified the mineral as Almandine garnet Reported Pyrope-Almandine Studied the non-monotonic elasticity composition behaviour exhibited by Ca bearing garnets Studied chemical control cordierite almandine assemblage Reported radial cracks around quartz inclusions and interpreted their origin Reported almandine and analyzed for inclusions and found apatite and mica Studied weathering of almandine garnet Measured mean squared displacement tensor precisely Explained the origin of 4 and 6 ray asterism and micro structural factors Reported cause for natural weathering of almandine garnet Details of Country wise studies on Almandine garnets are

India

presented below

Nazia sultana and Sankara Pitchaiah have reported almandine garnet from Putrela, Krishna district, Andhra Pradesh (Unpublished) (Figure 2).



Fig 2 Almandine from Putrela

Gilg et al., (2018) demonstrated the engraved Almandine garnet gemstone from Garibpet deposit, Telangana State. Based on the inclusion characteristics the authors concluded that Early byzantine garnet engraved with a christian motif originated from this secondary deposit. Venkateswarulu et al., (2012) proposed a method for carrying chemical analysis at any specific point of the mineral. According to them variations can be summarized with the color and nature of the mineral group and crystal structure and lattice. Using Chemical Analysis, Sarbani et al., (2008) identified Almandine phenocrysts from Sukhda Tuff in the Precambrian Churtela Shale formation of the Chhattisgarh super group in Central India. Nandakumar and Suresh (1997) studied the morphology of Almandine Garnets from placer deposit of Manavalakurichi, Southern Kerala and reported the developed morphological patterns of detrital grains. They have observed the hierarchy and intensity of processes suffered by the grain. They have concluded that these garnet grains originated from chemical, mechanical and the mixed factors. Krishna Kumar et al., (1992) studied dielectric properties of Almandine Pyrope garnets from Kothagudem area of Khammam district in Andhra Pradesh and concluded that the estimated values of pure garnets are in good agreement.

Brazil

Krambrock *et al.*, (2013) made a study on Purplish-red almandine garnets of Tocantins in Brazil. The study reported Color zoning, Color changing and alexandrite -like effect.

Canada

Allan and Clarke (1981) defined three textural groups of garnets based on their crystal size, shape, inclusion content and relationship to biotite. All garnets are almandine-rich, with 1.5-6.9% MnO. According to them garnets of textural Group I are considered of metamorphic origin and II and III are believed to be of igneous origin.

European Countries

Diella et al., (2018) studied Spessartine-Almandine garnets from Val Codera, Italy, using synchrotron X-ray computed micro-tomography. They have observed the 3D distribution and shape of inclusions, as well as the distribution of voids and cracks within the crystals. Mitropoulos et al., (1999) studied the origin of Primary Almandine -Spessartine -rich garnets from Island of Chios, Greece and attributed its generation to primary phases from a granite melt enriched in volatile constituents at low P-T. This granite melt could be the residual product of an un-exposed, earlier formed, typical back-arc granite of the area. Bugoi et al., (2016) made a study on inclusions in garnets of Apahida, Romania. The compositional results evidenced several types of garnets from the pyralspite series, suggesting distinct provenances for these Early Medieval gems. Micro PIXE results revealed the prevailing compositional type of garnets for each set of loose gems. Type II almandine was the dominant type found in Apahida II garnets. Calligaro et al., (2002) have identified five types of Paris. garnets from Saint-Denis Basilica, Close to corresponding to different deposits. Mineral inclusions were identified using µ-Raman spectrometry (apatite, zircon, ilmenite, monazite, calcite, quartz) present in almandine garnets. Smit et al., (2014) carried out the chemical composition of the Almandine garnet collected from the hilltop

settlements in Slovenia (Yugoslavia) and reported them as I and II types.

Hungary

The authors revealed that the investigated gemstones are almandine and pyrope-almandine garnets (Eszter and Zsolt, 2011). They concluded that they may have been exploited from alluvial deposits.

Iran

Morphological and chemical studies of garnet crystal from Sanandaj Sirjan are analysed by Sepahi (2007). Masoudi *et al.*, (2006) Studied growth zoning in Almandine-Spessartine garnets. They have concluded that zoning is formed by mineral growth during prograde regional metamorphism.

S. Africa

Sangsawong et al., (2016) reported the occurrence of Purple Pyrope-almandine garnet from Mozambique. They have carried out chemical analysis and observed the optical properties. Based on these, they have identified mineral as pyropealmandine, commonly referred as Rhodolite garnet. Martelat et al., (2012) studied P-T condition of garnet plasticity in the continental crust using two feldspar thermometry GASP (Garnet-aluminosilicate-plagioclase) conventional barometry from South Madagascar. Schmetzer et al., (2009) Studied garnet from Bekily (Madagascar) and concluded that the ratio spessartine: (goldmanite + uvarovite) is the key feature to understand the color and color changes of garnets. Semiquantitative measures of color change can be specified as faint, moderate, strong or very strong according to a combination of two fundamental parameters, i.e. hue angle difference and color difference. Elizabeth (2008) Identified the mineral occurred in Lindy area (Tanzania) as Almandine -Spessartine. In another study Simmons and Falster (2007) confirmed the garnets of Umba valley as Pyrope - Almandine. Bridget and Bass (1989) studied the Roberts victors Kimberlite pipe and concluded that the non-monotonic elasticity-composition behavior exhibited by Ca-bearing garnets in the grossular-andradites solid solution series is due to the substitution of transition metals for aluminum on the six-coordinated crystallographic site.

Sri Lanka

Perera (1984) studied the coexisting cordierite-almandine assemblage from Island of Sri Lanka and described politic metasedimentary rocks of the Precambrian granulite-facies terrain.

United Arab Emirates

Anke *et al.*, (1993) studied almandine garnet of Oman Mountains in Arabian and reported radial cracks around quartz inclusions. According to their study the radial cracks are developed during uplift by the dilation of α -quartz (45vol%) without a phase transformation. The appearance of radial cracks depends on the initial inclusion pressure and the component of isothermal compressibility of the retrograde P-T path.

United States

Eric (2016) reported predominantly almandine, with some areas containing spessartine and minor pyrope. In Franklin

country Inclusions of apatite, along with dark-colored mica (probably biotite) were also identified. Jason et al., (2013) Studied on weathering of Almandine garnet from North Carolina. According to him secondary surface layers formed by replacement of almandine garnet during chemical weathering. Surface layers are protective (PSL) consisting of goethite, gibbsite, and kaolinite yields excess Al for export during almandine garnet weathering. As the quantity of kaolinite present in the PSL decreases, the amounts of Al available for export increases. Bull et al., (2012) measured the meansquareddisplacement (msd) tensor precisely of Wrangell Alaska garnets using Mossbauer spectroscopy. He concluded that while both effects contribute to the quadrupole asymmetries the Goldanskii Karyagin Effect is apparently predominant. Maxime et al., (2005) explained the origin of the 4 and 6 ray asterism and the microstructural factors of Idaho Purplish Red Garnets. Michael (1984) studied on natural weathering mechanism of North Carolina Almandine Garnet and observed the micro morphological evidences. They opined that oxidizing potential or the relative importance of organic and inorganic influences played a role in the local weathering environment.

Chemical Composition

Characteristically Almandine garnets contain high percentage of iron oxide compared to other members of the group. In addition to the iron oxide these garnets contain higher concentrations of SiO₂ and Al₂O₃. Considerable quantities of MnO, MgO and CaO are reported from various parts of the world. Other oxides like TiO₂, Na₂O, K₂O, Cr₂O₃, P₂O₅, V₂O₃ and H₂O may also present in minute concentrations. Chemical analysis of Almandine Garnets from various countries is given in tables 3a, 3b and 3c.

Table 3a Comparative study of Chemical analyses

Countries ➡	India				Brazil	
Oxides (Wt%)	(1)	(2)	(3)	(4)	(5)	
SiO ₂	37.48	36.39	42.32	35±2	38.46	
Al_2O_3	21.36	21.48	15.97	20±2	21.85	
TiO ₂	0.36	0.13	0.38	< 0.1	-	
FeO	28.96	36.31	30.40	45±7	29.22	
MnO	0.34	0.80	0.33	1.3 ± 0.3	4.54	
MgO	3.78	2.73	3.56	<3	5.39	
CaO	7.60	2.58	1.79	0.9±0.3	0.84	
Na ₂ O	ND	-	1.88	-	-	
K ₂ O	ND	-	0.67	-	-	
H_2O^+	0.18	-	-	-	-	
H_2O^-	0.07	-	-	-	-	
Cr_2O_3	-	0.011	-	<0.1	-	
P_2O_5	-	-	0.55	-	-	
Fe_2O_3	-	-	1.7	-	-	
V_2O_3	-	-	-	-	-	

 Table 3b Comparative study of Chemical analyses
 (continuation of 3a)

Count-ries ➡	Canada	Euro Cour	pean ntries	Hungary	Iran
Oxides (Wt%)	(6)	(7)	(8)	(9)	(10)
SiO ₂	36.75 ±0.26	36.00	36.25	36.42	37.95
Al_2O_3	20.72 ± 0.19	21.20	19.45	20.99	20.50
TiO ₂	-	0.06	0.05	-	-
FeO	33.05 ± 0.50	24.24	21.78	28.03	28.45

MnO	4.62 ±0.95	16.40	16.72	9.27	2.41
MgO	3.94 ± 0.55	1.91	0.15	1.68	6.10
CaO	1.29 ± 0.25	0.34	3.31	3.05	2.82
Na ₂ O	0.00	-	0.07	-	-
K_2O	-	-	-	-	-
H_2O^+	-	-	-	-	-
H_2O^-	-	-	-	-	-
Cr_2O_3	-	Bdl	0.00	-	-
P_2O_5	-	-	-	-	-
Fe_2O_3	-	-	2.13	3.11	1.97
V_2O_3	-	-	-	-	-

 Table 3c Comparative study of Chemical analyses (continuation of 3b)

Countries ➡	S. Afr	United States		
Oxides (Wt%)	(11)	(12)	(13)	
SiO ₂	42.34 ± 0.33	39.39	37.51	
Al_2O_3	25.41 ± 0.22	22.64	21.66	
TiO ₂	-	0.00	0.10	
FeO	17.93 ± 1.31	25.70	31.16	
MnO	0.22 ± 0.02	0.27	3.54	
MgO	13.16 ± 1.19	11.68	4.95	
CaO	0.94 ± 0.20	0.40	1.78	
Na ₂ O	-	-	-	
K_2O	-	-	-	
$\mathrm{H_2O^+}$	-	-	-	
H_2O^-	-	-	-	
Cr_2O_3	-	0.08	0.02	
P_2O_5	-	-	-	
Fe ₂ O ₃	-	-	-	
V_2O_3	0.002 ± 0.001	-	-	

Source: 1. Asakap-alli area (Venkateswarulu *et al.*, 2012), 2. Chhattisgarh (Sarbani *et al.*, 2008) 3. Kothagudem (Krishna Kumar *et al.*, 1992) 4. Garibpet(Rim) (Gilg Albert *et al.*, 2018) 5. Tocantins state (Krambrock *et al.*, 2013) 6. Nova Scotia (Allan and Clarke 1981) 7. Val Codera (Rim) (Valeria diella *et al.*, 2018) 8. island of Chios, Greece (Mitropoulos *et al.*, 1999) 9. Sanandaj sirjan (Sepahi, 2008) 10. Hajdu-Bihar County (Eszter and Zsolt 2011) 11. Mozambique (Sangsawong *et al.*, 2016) 12. South Madagascar (Martelat *et al.*, 2012) 13. Wrangell, Alaska (Bull *et al.*, 2012).

Variation of Oxides

Some of the concentrations of major oxides are shown in Figure 3.









Locations: 1.Kothagudem (India) 2. Mozambique (Africa) 3. Sanandaj sirjan (Iran) 4. Bihar County (Hungary) 5. Tocantins state (Brazil) 6. Nova Scotia (Canada) 7. Island of Chios, (Europe) 8. Wrangell, Alaska (United States).



Fig 3 Variation of oxides from Almandine Garnets from various countries

The following observations are made from the chemical analysis (Tables 3a, 3b and 3c)

- High SiO₂ is observed in Kothagudem and Mozambique garnets and the lowest in Garibpet.
- High Al₂O₃ is present in Mozambique and the lowest in Kothagudem area.
- High FeO is noticed in Chattisgarh and Garibp*et Al*mandine garnets and the lowest in Mozambique.
- MnO is high in Island of Chios and Val Codera garnets and lowest concentration is recorded in Mozambique, South Madagascar, Kothagudem, Asakapalli, and Chattisgarh areas.
- High content of MgO is recorded in Mozambique and South Madagascar garnets and the lowest in Greece sample
- CaO is more in Asakapalli area of Visakhapatnam Dt. and the lowest concentrations are found in Val Codera, South Madagascar, Garibpet and Mozambique garnets.

CONCLUSION

Almandine gemstone looks beautiful and occurs at low price in the market. As such it can be called 'Poor Woman's gemstone'. It is reported from few world countries. If these gemstones occur in large quantities poor people can also wear Jewellery made of gemstones. Hence, it is suggested to explore new Almandine deposits worldwide to make it available in the market.

Acknowledgement

The authors are thankful to Mr. S.MD. Shahabudden, Research scholar, Department of Geology, Acharya Nagarjuna University, Guntur for his help in carrying out the research in Putrela area, Andhra Pradesh.

References

- Allan B.D. and D.B. Clarke (1981) Occurrence and Origin of garnets in the South Mountain Batholith, Nova Scotia, Canadian Mineralogist Vol. 19, pp 19-24.
- Anke S.Wendt, Philippe D'Arco, Bruno Goffe and Roland Oberhansli (1993) Radial cracks around α - quartz inclusions in almandine: constraints on the metamorphic history of the Oman mountains, Earth and Planetary Science Letters, 114, pp 449-461.
- Bridget O'neill and Jay D.Bass (1989) Elasticity of a Grossular-Pyrope-Almandine Garnet, Journal of

Geophysical Research, Vol. 94, NO. B12, pp 17,819-17,824.

- Bugoi R., R. Oant_a⁻-Marghitu , T. Calligaro (2016) IBA investigations of loose garnets from Pietroasa, Apahida and Cluj-Somes_eni treasures (5th century AD, Nuclear Instruments and Methods in Physics Research B 371, pp 401-406.
- Bull J. N., W. C. Tennant, T. Boffa Ballaran F. Nestola and C. A. McCammon (2012) Anisotropic mean-squareddisplacement tensor in cubic almandine garnet: a single crystal 57Fe Mossbauer study, Phys. Chem. Minerals, 39, pp 561-575.
- Calligaro T., S.Colinart, J.-P. Poirot, C.Sudres (2002) Combined external-beam PIXE and l-Raman characterisation of garnets used in Merovingian jewellery, Nuclear Instruments and Methods in Physics Research B 189, pp 320-327.
- Diella Valeria, Rosangela Bocchio, Nicoletta Marinoni, Antonio Langone, Ilaria Adamo, Nicola Rotiroti (2018) The spessartine-almandine garnet from Val Codera pegmatite, Central Alps, Italy: a new insight on the crystallochemistry and a 3D image analysis of its inclusions, Rendiconti Lincei. Scienze Fisiche e Naturali https://doi.org/10.1007/s1 2210-018-0697-4.
- Elizabeth Quinn Darenius (2008) Almandine-spessartine from Lindi, Tanzania, Gems &Gemology, Summer, Gem News Internat- ional, pp 165-166.
- Eric S. Greene (2016) Almandine Garnet from the Red Embers Mine, Erving, Franklin County, Massachusetts, Rocks & Minerals, 91:5, pp 453-458.
- Eszter Horváth 1 Zsolt Bendő (2011) Provenance Study on a Collection of Loose Garnets from a Gepidic Period Grave In Northeast Hungary, Archeometriai Műhely 2011/1.
- Gilg Albert H., Karl Schmetzer, and Ulrich Schüssler (2018) An Early Byzantine Engraved Almandine from the Garibpet Deposit, Telangana State, India: Evidence for Garnet Trade Along the Ancient Maritime Silk Road, Gems & Gemology, Vol. 54, No. 2, pp 149-165.
- Jason R. Price, Debra S. Bryan-Ricketts, Diane Anderson And Michael A. Velbel (2013) Weathering Of Almandine Garnet: Influence Of Secondary Minerals On The Rate-Determining Step, And Implications For Regolith-Scale Al Mobilization, Clays And Clay Minerals, Vol. 61, No. 1, pp 34-56.
- Krambrock K., F. S. Guimara es, M. V. B. Pinheiro R. Paniago, A. Righi, A. I. C. Persiano J. Karfunkel, D. B. Hoover (2013), Purplish-red almandine garnets with alexandrite-like effect: causes of colors and colorenhancing treatments, Phys Chem Minerals, 40, pp 555-562.
- Krishna Kumar K, V Balaram and Lalitha Sirdeshmukh (1992) Characterization and dielectric properties of almandine-pyrope garnet, Bull. Mater. Sci., Vol. 15 No. 3, pp 279-284.
- Martelat J.-E., K. Malamoud, P. Cordier, B. Randrianasolo, K. Schulmann and J.-M. Lardeaux (2012) Garnet crystal plasticity in the continental crust, new example from south Madagascar, Journal of Metamorphic Geology, doi:10.1111/j.1525-1314.2012.009- 74.x.

- Masoudi F., B. Mehrabi, and Sh. Mahmoudi (2006) Garnet (Almandine-Spessartine) Growth Zoning and Its Application to Constrain Metamorphic History in Dehsalm Complex, Iran, Journal of Sciences, Islamic Republic of Iran 17(3): 235-244.
- Maxime J-F Guinel, M. Grant Norton, and David F. Bahr (2005) A Microscopy Study on the Origin of Asterism in Almandine-Pyrope Garnets, Microsc Microanal 11(Suppl 2), DOI: 10.1017/S1431927605502150.
- Michael Anthony Velbe (1984) Natural weathering mechanisms of almandine garnet, Geology, Vol. 12, pp 631-634.
- Mitropoulos P, A. Katerinopoulos and A. Kokkinakis (1999) Occurrence of primary almandine-spessartine-rich garnet and zinnwaldite phenocrysts in a Neogene rhyolite on the island of Chios, Aegean Sea, Greece, Mineralogical Magazine, August 1999, Vol. 63(4), pp 503-510.
- Nandakumar V. and D.S. Suresh Babu (1997) Surface Features on Garnet from Different Sources: Observations from South Kerala, India, Journal Geological Society of India, Vol.50, pp 95-101.
- Perera L.R.K (1984) Co-existing Cordeorite-Almandine-A key to the metamorphic history of Sri Lanka, Precambrian Research, 25 pp 349-364
- Sangsawong Supharart, Victoria Raynaud and Vincent Pardieu (2016) Purple Pyrope-Almandine Garnet from Mozambique, Gems & Gemology, pp 321-323.
- Sarbani Patranabis-Deb, Juergen Schieber & Abhijit Basu (2008) Almandine garnet phenocrysts in a ~1Ga rhyolitic tuff from central India, Geol. Mag.: page 1 of 11. Cambridge University Press, doi:10.1017/S-001675680 8005- 293.
- Schmetzer K., H.-J. Bernhardt, G. Bosshart and T. Hainschwang (2009) Color-change garnets from Madagascar: variation of chemical, spectroscopic and colorimetric properties, The Journal of Gemmology, 2009, Volume 31, No. 5-8, pp 235-282.
- Sepahi A. A. (2007) Detailed Study of Morpho-logy and Chemistry Of Garnet Crystals With Suggestion Of New Subdivisions: Data From Pelitic Schists, Hornfelses and Aplites of Hamedan Region, Iran, Iranian Journal of Science & Technology, Transaction A, Vol. 31, No. A3.
- Simmons William B. and Alexander U. Falster (2007) Pyrope-almandine from Tanzania, Gems & Gemology, Summer, pp 172-173.
- Smit Z., H. Fajfar, M. Jersek, T. Knific, J. Lux (2014) Analysis of garnets from the archaeo- logical sites in Slovenia, Nuclear Instruments and Methods in Physics Research B, 328, pp 89-94.
- Venkateswarulu P., K. Srinivasa Rao, C. Kasipathi, Y. Ramakrishna (2012) Multi- elemental analyses of isomorphous Indian garnet gemstones by XRD and external pixe techniques, Applied Radiation and Isotopes 70, pp 2746-2754.
- https://en.wikipedia.org/wiki/Garnet\
- https://www.minerals.net/gemstone/garnet_gemstone.aspx.
- https://en.wikipedia.org/wiki/Almandine#/media/File:Alman dinas.jpg.